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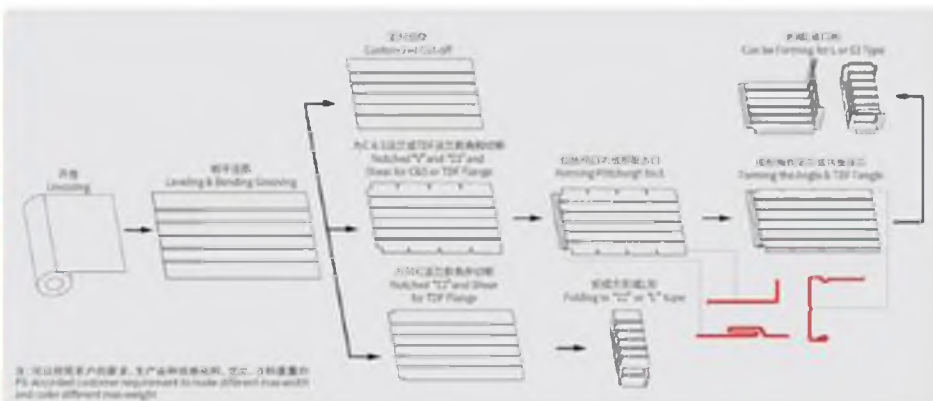
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Duct Automatic Line V(straight line)



- In the labor costs continue to rise, and the resulting decline in profits today, how to create the most value with the fewest workers became duct manufacturer common goal. To meet the different needs of customers, we have research and developed duct production line has two styles: one is linear type V, them composed of a decoiler, leveler grooving unit, "V" and "□" notching unit, cutting unit, bending unit, reciprocating lock former unit, feed extraman unit, duplex flange (angle iron & TDF), automatic folder unit composition;
- Another is U type V, also composed of a decoiler, leveler grooving unit, "V" and "□" notching unit, cutting unit, bending unit, reciprocating lock former unit, feed extraman unit, duplex flange (angle iron & TDF), automatic folder unit composition; In addition to the above standard configuration, the two duct production line can also according to customer demand with the support of punching of the reinforce holes unit, C & S flange connection required for notching unit and forming unit, U-shaped duct production line can be added more for made of small-size duct desired snap lock seam unit. Is a fully automated production lines in the true sense.
- Both the production line biggest features are: high efficiency, can create a small section of "□" type duct. The minimum cross-sectional processing can be as small as 200 × 200mm TDF flange duct.



Basic equipment:

Expanding uncoiler (two sets with four coiler)

Main machine (Leveling, cutting) 1 set

"V" and "□" notching unit 1 set

Panasonic servo system 1 set

Round-trip and lift type of pittsburgh lock machine 1 set

Automatic feed frame 1 set

TDF flange forming machine 1 set

Automatic folder frame 1 set

Taiwan valve group 1 set

Electric components adopt international famous brand

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