

Архангельск (8182)63-90-72
Астана (7172)727-132
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06

Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16

Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13

Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

Киргизия (996)312-96-26-47

Россия (495)268-04-70

Казахстан (772)734-952-31

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Duct Automatic Line I



Duct Automatic Line I

- The production line is composed of decoiler, leveling & grooving unit and hydraulic shear unit composition. The control section adopts full servo system control. The production line maximum operating speed of 16 m/min, accuracy: length tolerance $\pm 0.5\text{mm}$, diagonal tolerance of $\pm 0.8\text{mm}$. In the I type basis, we developed a type IB production line, IB-type production line to meet the mild steel thickness of 2.0mm, stainless steel of 1.2mm uncoiling production.
- Type I, IB-type production line can be set to any size fully automatic cutting production according to customer requirements. Use this production line can greatly improve the utilization of the steel plate, reduce labor intensity and reduce labor. The production line has a superior cost-effective. Combination of type I bone production line and reel machines, folding machines, etc. Can become a group of highly efficient duct production equipment. Especially for small and medium sized manufacturers use.

Basic equipment:

Expanding uncoiler one set with two coiler

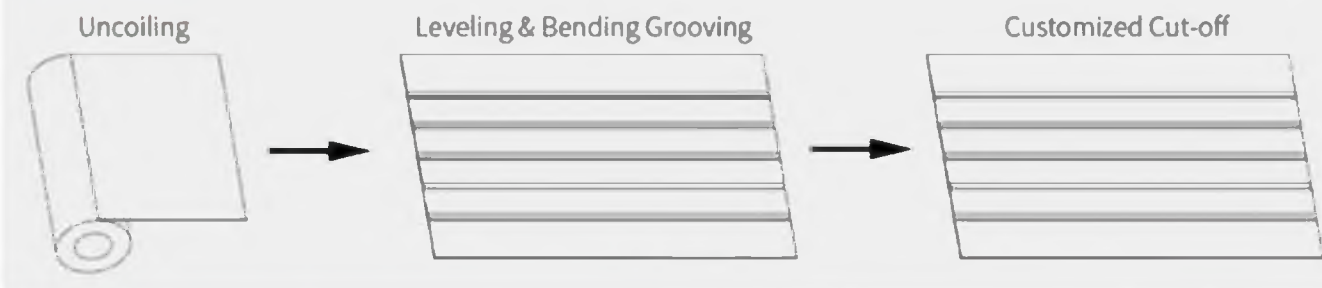
Main machine(Leveling and cutting) 1 set

Domestic servo system 1 set

Taiwan valve group 1 set

Electric components adopt international famous brand

Work Flow



Order Management					
No.	Length(mm)	Number	No.	Length(mm)	Number
1	99999.9	999999	7	99999.9	999999
2	99999.9	999999	8	99999.9	999999
3	99999.9	999999	9	99999.9	999999
4	99999.9	999999	10	99999.9	999999
5	99999.9	999999	11	99999.9	999999
6	99999.9	999999	12	99999.9	999999

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